

1953 - 1954 Corvette: Service Bulletin: Identification - 1954 Camshafts - Distributor Gears - Camshaft Gears - All Valve Lifters

Subject: Identification - 1954 Camshafts - Distributor Gears - Camshaft Gears - All Valve Lifters

Model and Year: 1950 - 1954 Chevrolet Vehicles

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TO: ALL CHEVROLET DEALERS

- R E V I S E D -

In order to simplify the identification of 1954 Camshafts and correlated parts as to model usage and part number, the information has been incorporated into a chart and illustration.

Chart located on page 2 lists the 1954 Model Engines, camshaft part numbers and identification, distributor gears, valve lifters and camshaft gears.

Illustration on page 3 shows part number, identification and usage on valve lifters to be used in Chevrolet Engines 1950-54.

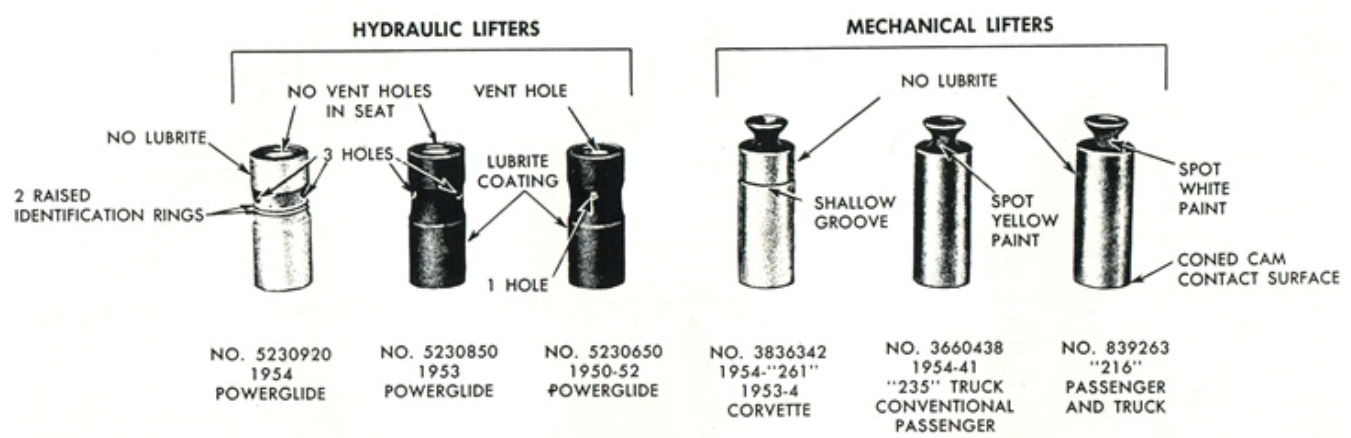
1954
CAMSHAFT - DISTRIBUTOR GEAR - VALVE LIFTER - CAMSHAFT GEAR
PART NUMBERS AND IDENTIFICATION

MODEL ENGINE	PART NO.	CAMSHAFT IDENTIFICATION	DISTRIBUTOR GEAR	*** VALVE LIFTERS	CAMSHAFT - GEAR
Pass.W/PG (10,000 Early PG W/ 7/16" Lobes	3836386 *3836045	Cast Iron - 9/16" Lobe 2 large raised dots between #5 & #6 inlet cams.	1929578 **(Cast Iron) (With Pin)	5230920	3836156 (Fiber) Used from start of production.
All W/261 Engine & Corvette	3836484	Cast Iron - 9/16" Lobe - 3 large raised dots be- tween #5 & #6 inlet cams.	1929578 **(Cast Iron) (With Pin)	3836342	3835473 (Aluminum)
•All "235" except P.G. & Corvette Before 3-1-54	3836489	Forged Steel Large Journal 3836366 Forged on Shaft	1865180 (Steel)	3660438	{ 3835473 (Truck & Corvette (Aluminum) 3836156 (Passenger Car (Fiber)
•All "235" except P.G. & Corvette after 3-1-54	3713919 (Unit includ. Cast Iron Distributor Gear)	Cast Iron - 9/16" Lobe - 1 large raised dot be- tween #5 & #6 inlet cams.	1929578 **(Cast Iron) (With Pin)	3660438	{ 3835473 (Truck & Corvette (Aluminum) 3836156 (Passenger Car (Fiber)
Early Truck "235" (Approximately 15,000)	3836490	Forged Steel small Journal (1/8" smaller in dia. than 3836489) 2 machined grooves between #5 & #6 inlet cams.	1865180 (Steel)	3660438	3835473 (Aluminum)

* Not serviced - use 3836386. No's 2, 4 and 6 Connecting Rods must be relieved - see TSB - Dr.
** Cast Iron Distributor Gear identified by circular groove between gear teeth and rivet hole.
*** See illustration, page 3, for identification.
• Revised for 3-1-54 changes.

NOTE: all engines used single Valve Springs at start of production except Corvette.

CHEVROLET PASSENGER AND TRUCK VALVE LIFTERS



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