1977 - 1980 Corvette: Service Bulletin: Refinishing Exterior Black Painted Moldings

Model Year: 1977-1980

Subject: Refinishing of Exterior Black Painted Aluminum Moldings - All Affected

Styles - 1977 - 80

Source: Chevrolet Dealer Service Technical Bulletin

Number: 80-T-73, Section I

Date: January, 1981

To: All Chevrolet Dealers

Should it become necessary to refinish the exterior black painted aluminum moldings, used on some style vehicles, because of a chipped or peeling condition, the following steps may be used to aid in the service refinish operation:

- 1. Remove the affected molding(s). refer to the Fisher Body Service Manual.
- 2. Strip all remaining color from molding(s) using Ditzler's DX-586.
- 3. Clean with wax and grease removing solvent, Ditzler's DX-440.
- 4. Sand molding(s) with 400 wet or dry sandpaper. Reclean.
- 5. Prime with Ditzler's Epoxy Chromate Primer DP 40/401.

NOTE: If any part of molding has oxidized or stained, it should be cleaned with Ditzler's DX-533 Alumiprep before priming.

- 6. Sand prime coat with 400 wet or dry sandpaper. Reclean.
- 7. Topcoat with flat black acrylic lacquer.
- 8. Install refinished molding(s) on vehicle.

When using any of the above listed materials, follow the manufacturer's label directions for application procedures and/or drying time.

Labor Time: .5 Hours (includes paint material time)

Paint Material Units: GB

Labor Operation Number: T1046

Chevrolet Motor Division General Motors Corporation

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