

1989 - 1990 Corvette: Service Bulletin: Convertible Stowage Lid Not Flush With Rear Deck

Source: Chevrolet Dealer Service Bulletin

Number: 90-183-10 - (02/20/1990)

Subject: STOWAGE LID NOT FLUSH W/REAR DECK-PROCEDURE & STEEL RIVETS

Model Year: 1989-90 Y Car Convertible

Some 1989 and early 1990 Chevrolet Corvette Convertibles may exhibit a height difference between the stowage compartment lid and the rear deck. This condition may be caused by a lack of adhesive between the steel inner reinforcement and the stowage compartment lid inner panel.

CORRECTION:

1. Remove the stowage lid as outlined in the Service Manual.
2. Drill 8 (eight) equally spaced 1/8 inch holes through the vertical surface (See Figure 1) of the stowage lid inner panel and the reinforcement.

IMPORTANT: Use a Drill Stop Set at a Depth of 1 inch when drilling these holes in order to prevent damage to the compartment lid.

3. Install 1/8 inch diameter X 1/4 inch long STEEL rivets in the holes.

IMPORTANT: Do not use aluminum rivets as they will not provide the strength necessary to keep the lid from bowing.

4. Coat the rivet heads with touch-up paint to prevent rust.
5. Replace stowage lid as outlined in the Service Manual.

Labor Operation Number: T1580

Labor Time: .4 Hour Convertible

Labor Operation Number: T1581

Labor Time: 1.0 Hour Hardtop Convertible

1. REMOVE STORAGE COMPARTMENT LID FROM VEHICLE AND LAY UPSIDE DOWN ON A CLEAN PROTECTED SURFACE.
2. HOLD WEATHERSTRIP OUT OF THE WAY AND DRILL EIGHT (8) $1/8$ " HOLES IN BACK SIDE THROUGH INNER PANEL AND STEEL REINFORCEMENT (4 HOLES ON EACH SIDE OF CENTER EQUALLY SPACED).
3. INSTALL APPROPRIATE TAPPING SCREW ($5/16$ " LONG) OR STEEL RIVET ($1/8$ " X $1/4$ ").

← FRONT

STOW. COMP. LID OUTER

STEEL INNER REINF.

SECTION IN CIRCLE

COMP. LID ASM.

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