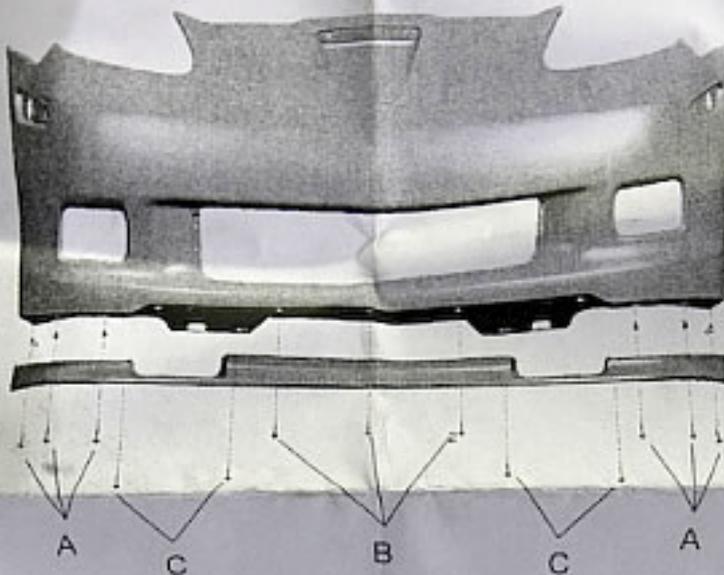# 2009 Corvette ZR1: Front Fascia Valence Panel Installation

Below are the installation instructions for the carbon fiber front fascia valence panel on the 2009 ZR1:

Instruction Sheet
Front Fascia Valence Panel installation
(Read all instructions before proceeding)

- Observe proper precautions and safety procedures while performing the following.

1. Raise and support vehicle.
2. Install 6 U-nuts in the bottom of the fascia at position (A).
3. Position the front valence panel to the fascia.
4. Install 9 screws at positions (A) & (B) and tighten to (D5.0+/- 0.5 Nm).
5. **U-nuts are pre-installed under the fascia at position (C).**
6. Drill a 5.0mm (3/16) hole in the bottom of the fascia at position (C) using the valence panel as a template.
7. Install 4 screws at position (C) and tighten (D5.0+/- 0.5 Nm).
8. Lower vehicle.

Part number
25938060