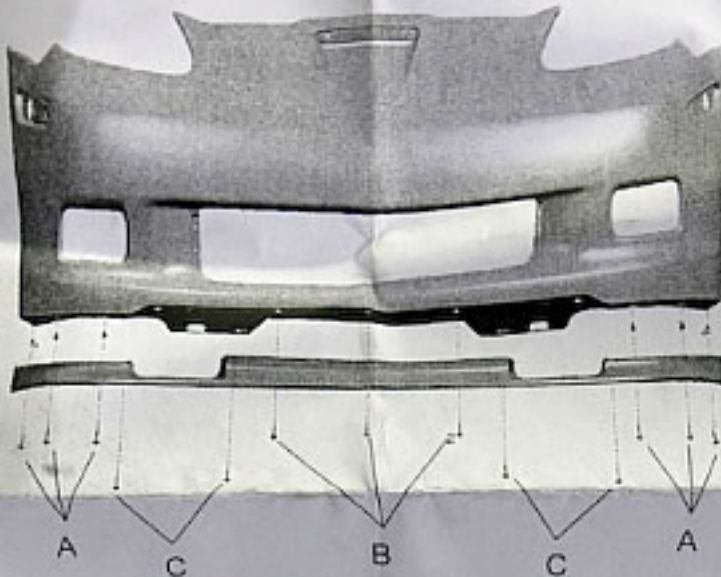


# 2009 Corvette ZR1: Front Fascia Valence Panel Installation

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Below are the installation instructions for the carbon fiber front fascia valence panel on the 2009 ZR1:

Instruction Sheet  
Front Fascia Valence Panel installation  
(Read all instructions before proceeding)



- Observe proper precautions and safety procedures while performing the following.
1. Raise and support vehicle.
  2. Install 6 U-nuts in the bottom of the fascia at position (A).
  3. Position the front valence panel to the fascia.
  4. Install 9 screws at positions (A) & (B) and tighten to (D5.0+/- 0.5 Nm).
  5. **U-nuts are pre-installed under the fascia at position (C).**
  6. Drill a 5.0mm (3/16) hole in the bottom of the fascia at position (C) using the valence panel as a template.
  7. Install 4 screws at position (C) and tighten (D5.0+/- 0.5 Nm).
  8. Lower vehicle.

Part number  
25938060

Online URL:

<https://www.corvetteactioncenter.com/tech/knowledgebase/article/2009-corvette-zr1-front-fascia-valence-panel-installation-151.html>