1975 - 1982 Corvette: Service Bulletin: Viton Accelerator Pumps - Current and Past Models Equipped with Dual and Quadrajets

Subject: Viton Accelerator Pumps - Current and Past Models Equipped

with Dual and Quadrajets

Model and Year: 1975 - 1983 Chevrolet Vehicles Equipped with Dual

and Quadrajets

Source: Chevrolet Dealer Service Information Bulletin

Bulletin No: 83-I-65

Section: VIm

Date: May, 1983

TO: ALL CHEVROLET DEALERS

Viton accelerator pumps are now available from WDDGM for service when a customer is using a high aromatic fuel, gasohol or has dry-out conditions stemming from long periods of non-operation.

Two (2) types of viton accelerator pumps are released and must be used in the correct float bowl assembly.

Float bowl assemblies that have the letters "MW" (machined well) embossed next to the throttle position sensor electrical connector use the red lip (with garter spring) viton accelerator pump <u>only</u>. See Figure 1.

Some 1982-83 "MW" flat bowl assemblies used during production were assembled with the red viton pump and some were not. if the float bowl

assembly does not contain the red viton pump, a blue dot will be on the rear of the throttle body near the bolt hole. See Figure 1.

If the letters "MW" are not on the float bowl assembly, a blue, thin lip accelerator pump can be used per the part list included with this bulletin. This float bowl assembly has the non-machined pump well and uses the blue, thin lip accelerator pump <u>only</u>.

Viton service replacement pumps are identified as H.D. (Heavy Duty) in the parts book and are shown in Figure 2.

Applications are as follows:

Red lip (with garter spring) -- Machined well only (MW)

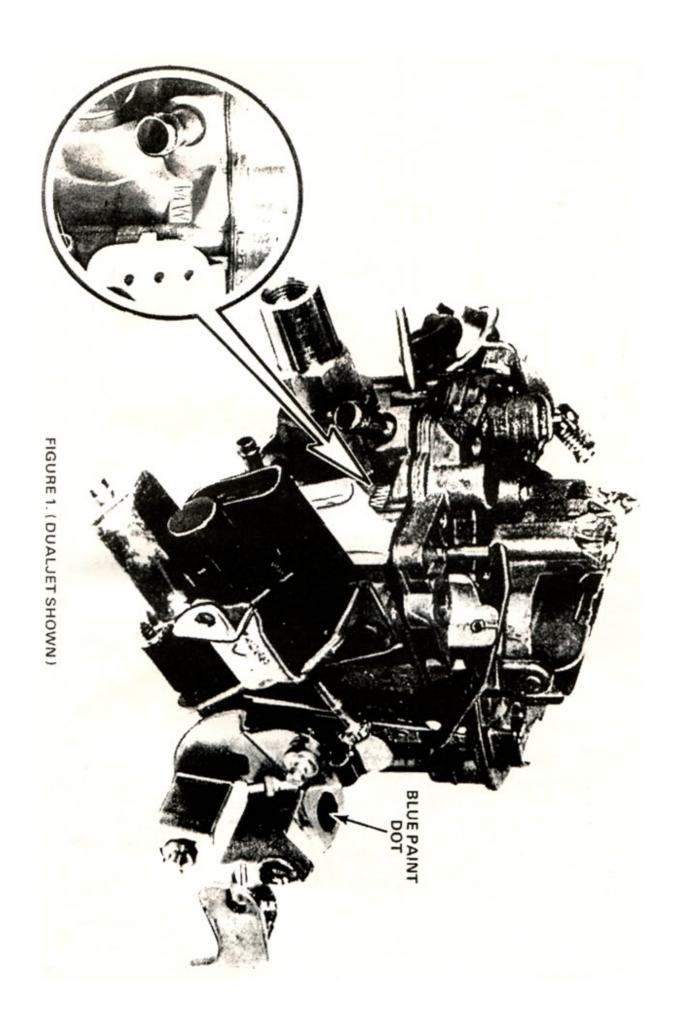
Blue, thin lip -- Non-machined well only

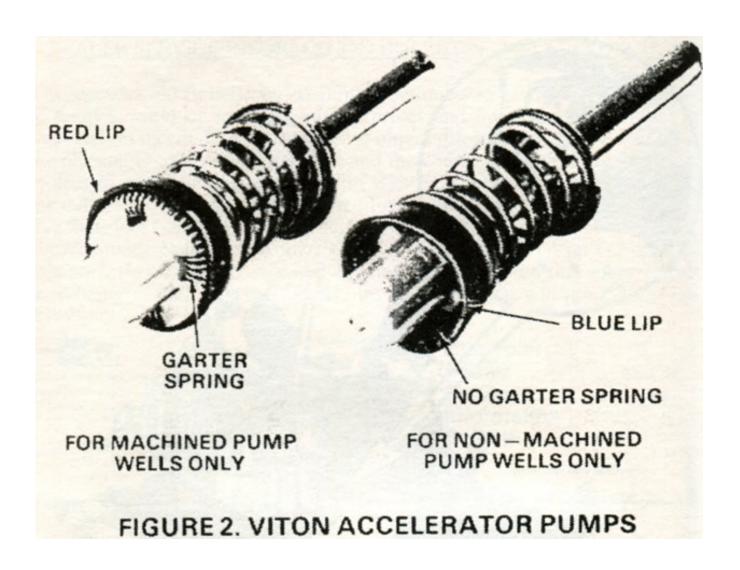
Dual and quadrajet pump part numbers:

Red lip (with garter spring) -- 17072978

Blue, thin lip -- See parts list

Chevrolet Motor Division General Motors Corporation





PUMP ASSEMBLIES USED IN DUALJET AND QUADRAJET

CHEVROLET APPLICATIONS

1975 - 1983

| ORIGINAL ASSEMBLY | REPLACEMENT ASSEMBLY |
|-------------------|----------------------|
| 07048874 | 17074108 |
| 17051117 | 17074109 |
| 17051374 | 17074104 |
| 17054773 | 17074111 |
| 17054791 | 17074112 |
| 17061752 | 17074114 |
| 17062731 | 17074115 |
| 17064155 | 17074117 |
| 17064156 | 17074118 |
| 17071169 | 17074119 |

| | CARB NUMBER | REPLACEMEN |
|-----------------|---|--|
| | | PUMP ASSY |
| 1975 CHEVRO | LET | |
| | 07045200 | 17074104 |
| | 07045220 | 17074104 |
| | 07045221 | 17074104 |
| | 17055038 | 17074104 |
| | 17055040 | 17074104 |
| 1976 CHEVRO | LET | |
| | 17055040 | 17074104 |
| | 17056200 | 17074104 |
| | 17056219 | 17074104 |
| | 17056286 | 17074104 |
| | 17056503 | 17074104 |
| | 17056508 | 17074104 |
| | 17056509 | 17074104 |
| | 17056518 | 17074104 |
| | 17056519 | 17074104 |
| | 17056528 | 17074104 |
| 1977 CHEVRO | 17055199 17057221 | 17074104 17074104 |
| | 17057512 | 17074104 |
| | 17057517 | |
| | 1/03/31/ | 17074104 |
| | | 17074104 17074104 |
| | 17058399 17058463 | |
| | 17058399 | 17074104 |
| 1978 CHEVRO | 17058399 17058463 17058464 | 17074104 17074104 |
| 1978 CHEVRO | 17058399 17058463 17058464 | 17074104 17074104 17074104 |
| 1978 CHEVRO | 17058399 17058463 17058464 | 17074104 17074104 17074104 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 LET 17055736 | 17074104 17074104 17074104 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 ——————————————————————————————————— | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 LET 17055736 17058130 17058131 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 LET 17055736 17058130 17058131 17058132 17058133 17058184 17058186 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 LET 17055736 17058130 17058131 17058132 17058133 17058133 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 LET 17055736 17058130 17058131 17058132 17058133 17058184 17058186 17058201 17058206 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 LET 17055736 17058130 17058131 17058132 17058133 17058184 17058186 17058201 17058206 17058282 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 LET 17055736 17058130 17058131 17058132 17058133 17058184 17058186 17058201 17058206 17058282 17058284 17058285 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 LET 17055736 17058130 17058131 17058132 17058133 17058184 17058186 17058201 17058206 17058282 17058284 17058285 17058397 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 |
| 1978 CHEVRO | 17058399 17058463 17058464 LET 17055736 17058130 17058131 17058132 17058133 17058184 17058186 17058201 17058206 17058282 17058284 17058285 17058397 | 17074104 17074104 17074104 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 17074108 |

| | CARB NUMBER | PUMP ASSY |
|----------------|-------------|-----------|
| 1978 CHEVROLET | | |
| | 17059466 | 17074104 |
| | 17058466 | 17074104 |
| | 17058467 | 17074104 |
| | 17058468 | 17074104 |
| | 17058509 | 17074104 |
| | 17058510 | 17074104 |
| | 17058512 | 17074104 |
| | 17058586 | 17074104 |
| | 17058588 | 17074104 |
| 1979 CHEVROLET | | |
| | 17058474 | 17074104 |
| | 17059009 | 17074112 |
| | 17059061 | 17074104 |
| | 17059065 | 17074104 |
| | 17059066 | 17074104 |
| | 17059100 | 17074118 |
| | 17059101 | 17074118 |
| | 17059102 | 17074118 |
| | 17059103 | 17074118 |
| | 17059104 | 17074117 |
| | 17059106 | 17074117 |
| | 17059108 | 17074117 |
| | 17059110 | 17074117 |
| | 17059130 | 17074117 |
| | 17059131 | 17074117 |
| | 17059131 | 17074117 |
| | 17059132 | 17074117 |
| | 17059133 | 17074117 |
| | | 17074117 |
| | 17059135 | |
| | 17059136 | 17074117 |
| | 17059137 | 17074117 |
| | 17059138 | 17074117 |
| | 17059139 | 17074117 |
| | 17059140 | 17074117 |
| | 17059141 | 17074117 |
| | 17059142 | 17074118 |
| | 17059143 | 17074118 |
| | 17059144 | 17074118 |
| | 17059145 | 17074118 |
| | 17059170 | 17074117 |
| | 17059171 | 17074117 |
| | 17059201 | 17074104 |
| | 17059203 | 17074109 |
| | 17059205 | 17074104 |
| | 17059206 | 17074104 |
| | 17059207 | 17074109 |
| | 17059208 | 17074104 |

| | CARB NUMBER | REPLACEMENT PUMP ASSY. |
|----------------|-------------|---------------------------|
| 1979 CHEVROLET | | |
| | | .707/10/ |
| | 17059209 | 17074104 |
| | 17059210 | 17074104 |
| | 17059211 | 17074104 |
| | 17059212 | 17074115 |
| | 17059213 | 17074115 |
| | 17059215 | 17074115 |
| | 17059216 | 17074109 |
| | 17059217 | 17074109 |
| | 17059218 | 17074108 |
| | 17059222 | 17074108 |
| | 17059228 | 17074104 |
| | 17059229 | 17074115 |
| | 17059282 | 17074109 |
| | 17059284 | 17074109 |
| | 17059293 | 17074114 |
| | 17059309 | 17074112 |
| | 17059359 | 17074112 |
| | 17059366 | 17074104 |
| | 17059368 | 17074104 |
| | 17059430 | 17074117 |
| | 17059432 | 17074117 |
| | 17059434 | 17074117 |
| | 17059436 | 17 07 41 17 |
| | 17059501 | 17074104 |
| | 17059502 | 17074109 |
| | 17059503 | 17074104 |
| | 17059504 | 17074109 |
| | 17059505 | 17074109 |
| | 17059506 | 17074104 |
| | 17059507 | 17074109 |
| | 17059508 | 17074104 |
| | 17059509 | 17074104 |
| | 17059510 | 17074104 |
| | 17059512 | 17074115 |
| | 17059513 | 17074115 |
| | 17059515 | 17074115 |
| | 17059520 | 17074104 |
| | 17059521 | 17074104 |
| | 17059527 | 17074104 |
| | 17059528 | 17074104 |
| | 17059529 | 17074115 |
| | 17059582 | 17074109 |
| | 17059584 | 17074109 |
| | 17059586 | 17074104 |
| | 17059588 | 17074104 |
| | 17065723 | 17074104 |
| | 17066080 | 17074109 |
| | | |

| | CARB NUMBER | REPLACEMENT PUMP ASSY. |
|----------------|-------------|---------------------------|
| 1980 CHEVROLET | | |
| | 17080009 | 17074112 |
| | 17080100 | 17074118 |
| | 17080102 | 17074118 |
| | 17080104 | 17074117 |
| | 17080105 | 17074117 |
| | 17080106 | 17074117 |
| | 17080107 | 17074117 |
| | 17080108 | 17074117 |
| | 17080110 | 17074117 |
| | 17080130 | 17074117 |
| | 17080131 | 17074117 |
| | 17080132 | 17074117 |
| | 17080133 | 17074117 |
| | 17080138 | 17074117 |
| | 17080140 | 17074117 |
| | 17080142 | 17074118 |
| | 17080143 | 17074118 |
| | 17080144 | 17074118 |
| | 17080145 | 17074118 |
| | 17080146 | 17074117 |
| | 17080147 | 17074117 |
| | 17080148 | 17074117 |
| | 17080149 | 17074117 |
| | 17080170 | 17074117 |
| | 17080171 | 17074117 |
| | 17080172 | 17074117 |
| | 17080173 | 17074117 |
| | 17080174 | 17074117 |
| | 17080175 | 17074117 |
| | 17080201 | 17074104 |
| | 17080202 | 17074109 |
| | 17080204 | 17074109 |
| | 17080205 | 17074104 |
| | 17080206 | 17074104 |
| | 17080207 | 17074109 |
| | 17080212 | 17074115 |
| | 17080213 | 17074115 |
| | 17080215 | 17074115 |
| | 17080224 | 17074104 |
| | 17080225 | 17074104 |
| | 17080226 | 17074104 |
| | 17080227 | 17074104 |
| | 17080228 | 17074104 |
| | 17080229 | 17074115 |
| | 17080282 | 17074109 |
| | 17080284 | 17074109 |
| | 17080290 | 17074104 |

| | CARB NUMBER | REPLACEMEN PUMP ASSY |
|----------------|----------------------|-------------------------|
| 1980 CHEVROLET | | |
| | 17080291 | 17074104 |
| | 17080292 | 17074104 |
| | 17080295 | 17074104 |
| | 17080297 | 17074104 |
| | 17080298 | 17074115 |
| | 17080309 | 17074112 |
| | 17080359 | 17074112 |
| | 17080502 | 17074104 |
| | 17080503 | 17074104 |
| | 17080504 | 17074104 |
| | 17080506 | 17074104 |
| | 17080507 | 17074115 |
| | 17080508 | 17074104 |
| | 17080511 | 17074115 |
| | 17080512 | 17074115 |
| | 17080513 | 17074115 |
| | 17080516 | 17074104 |
| | 17080517 | 17074104 |
| | 17080523 | 17074104 |
| | 17080524 | 17074104 |
| | 17080525 | 17074104 |
| | 17080526 | 17074104 |
| | 17080527 | 17074104 |
| | 17080527 | 17074104 |
| | 17080529 | 17074115 |
| 1981 CHEVROLET | 127 That | |
| | 17081008 | 17074112 |
| | 17081009 | 17074118 |
| | 17081101 | 17074118 |
| | 17081103 | 17074119 |
| | 17081131 | 17074119 |
| | 17081133 | 17074119 |
| | 17081134 | 17074119 |
| | 17081136 17081138 | 17074119 |
| | 17081136 | 17074119 |
| | | 17074118 |
| | 17081142 | 17074118 |
| | 17081143 | 17074118 |
| | 17081144 | 17074118 |
| | 17081145 | 17074117 |
| | 17081170 | 17074117 |
| | 17081171 | 17074117 |
| | 17081172 | 17074117 |
| | 17081173 | 17074117 |
| | 17081174 | 17074117 |
| | 17081175 | 17074117 |
| | 17081200 | 1/0/4109 |

| | CARB NUMBER | REPLACEMEN PUMP ASSY |
|---------------|-------------|-------------------------|
| | | Total Abbi |
| 981 CHEVROLET | | |
| | 17081201 | 17074109 |
| | 17081202 | 17074104 |
| | 17081203 | 17074104 |
| | 17081204 | 17074104 |
| | 17081205 | 17074109 |
| | 17081206 | 17074109 |
| | 17081207 | 17074104 |
| | 17081211 | 17074109 |
| | 17081216 | 17074104 |
| | 17081217 | 17074104 |
| | 17081218 | 17074104 |
| | 17081219 | 17074104 |
| | 17081220 | 17074109 |
| | 17081222 | 17074104 |
| | 17081224 | 17074104 |
| | 17081226 | 17074109 |
| | 17081227 | 17074109 |
| | 17081228 | 17074104 |
| | 17081282 | 17074109 |
| | 17081283 | 17074109 |
| | 17081284 | 17074109 |
| | 17081285 | 17074109 |
| | 17081290 | 17074104 |
| | 17081291 | 17074104 |
| | 17081292 | 17074104 |
| | 17081296 | 17074109 |
| | 17081297 | 17074109 |
| | 17081309 | 17074112 |
| | 17081329 | 17074112 |
| | 17081506 | 17074104 |
| | 17081508 | 17074104 |
| | 17081524 | 17074109 |
| | 17081526 | 17074109 |
| 82 CHEVROLET | | |
| OL OHETAVEET | | |
| | 17082130 | 17074119 |
| | 17082132 | 17074119 |
| | 17082138 | 17074119 |
| | 17082140 | 17074119 |
| | 17082172 | 17074117 |
| | 17082173 | 17074117 |
| | 17082174 | 17074117 |
| | 17082175 | 17074117 |
| | 17082202 | 17074104 |
| | 17082203 | 17074104 |
| | 17082204 | 17074104 |

| | CARB NUMBER | PUMP ASSY |
|----------------|-------------|-----------|
| 1982 CHEVROLET | | |
| | 17082207 | 17074104 |
| | 17082207 | 17074115 |
| | 17082213 | 17074104 |
| | 17082216 | 17074104 |
| | 17082218 | 17074109 |
| | 17082220 | 17074109 |
| | | 17074109 |
| | 17082222 | 17074109 |
| | 17082223 | 17074109 |
| | 17082224 | 17074109 |
| | 17082225 | 17074109 |
| | 17082226 | 17074109 |
| | 17082227 | |
| | 17082230 | 17074109 |
| | 17082231 | 17074109 |
| | 17082234 | 17074104 |
| | 17082235 | 17074104 |
| | 17082280 | 17074109 |
| | 17082281 | 17074109 |
| | 17082282 | 17074109 |
| | 17082283 | 17074109 |
| | 17082288 | 17074109 |
| | 17082289 | 17074109 |
| | 17082290 | 17074104 |
| | 17082291 | 17074104 |
| | 17082292 | 17074104 |
| | 17082293 | 17074104 |
| | 17082296 | 17074109 |
| | 17082297 | 17074109 |
| | 17082506 | 17074104 |
| | 17082508 | 17074104 |
| | 17 082513 | 17074115 |
| | 17082524 | 17074109 |
| | 17082526 | 17074109 |
| 1983 CHEVROLET | | |
| | 17083130 | 17074119 |
| | 17083132 | 17074119 |
| | 17083202 | 17074104 |
| | 17083203 | 17074104 |
| | 17083204 | 17074104 |
| | 17083207 | 17074104 |
| | 17083216 | 17074104 |
| | 17083218 | 17074104 |
| | 17083220 | 17074109 |
| | 17083221 | 17074109 |
| | 17083222 | 17074109 |
| | | 17074109 |

| | CARB NUMBER | REPLACEMENT PUMP ASSY. |
|----------------|-------------|---------------------------|
| 1983 CHEVROLET | | |
| | 17083224 | 17074109 |
| | 17083225 | 17074109 |
| | 17083226 | 17074109 |
| | 17083227 | 17074109 |
| | 17083230 | 17074109 |
| | 17083231 | 17074109 |
| | 17083234 | 17074104 |
| | 17083235 | 17074104 |
| | 17083236 | 17074104 |
| | 17083280 | 17074109 |
| | 17083281 | 17074109 |
| | 17083282 | 17074109 |
| | 17083283 | 17074109 |
| | 17083290 | 17074104 |
| | 17083291 | 17074104 |
| | 17083292 | 17074104 |
| | 17083293 | 17074104 |
| | 17083298 | 17074115 |
| | 17083506 | 17074111 |
| | 17083507 | 17074115 |
| | 17083508 | 17074111 |
| | 17083524 | 17074115 |
| | 17083526 | 17074115 |
| | | |
| | 17054922 | 17074104 |
| | 17054924 | 17074104 |
| | 17054933 | 17074104 |

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